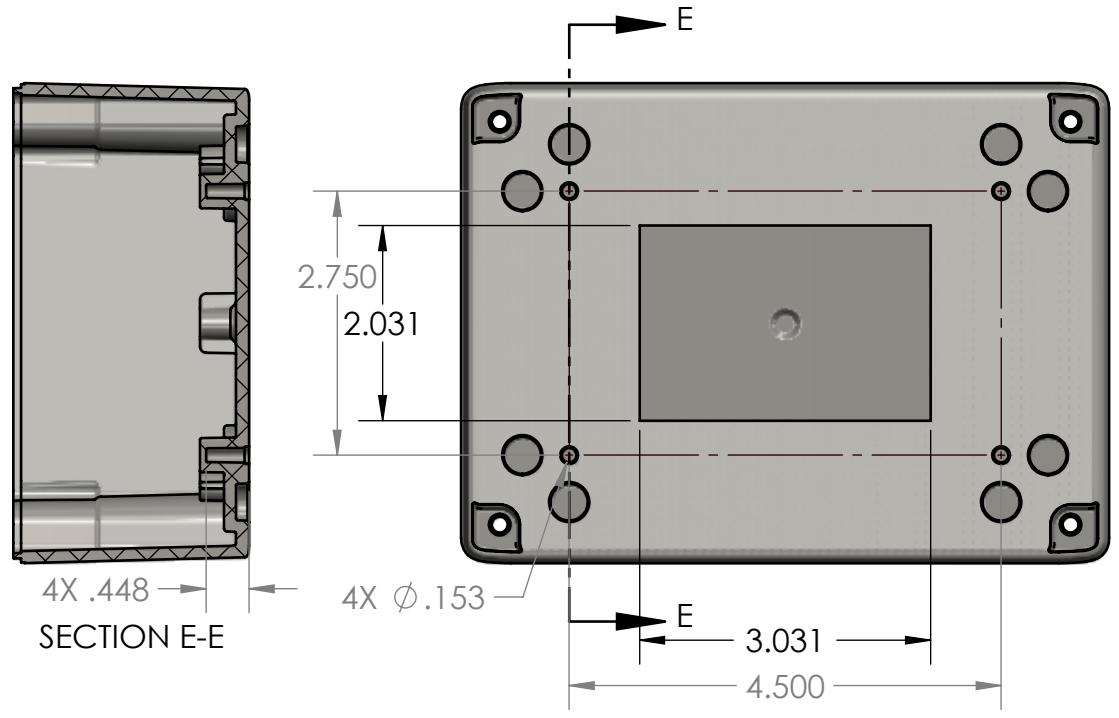
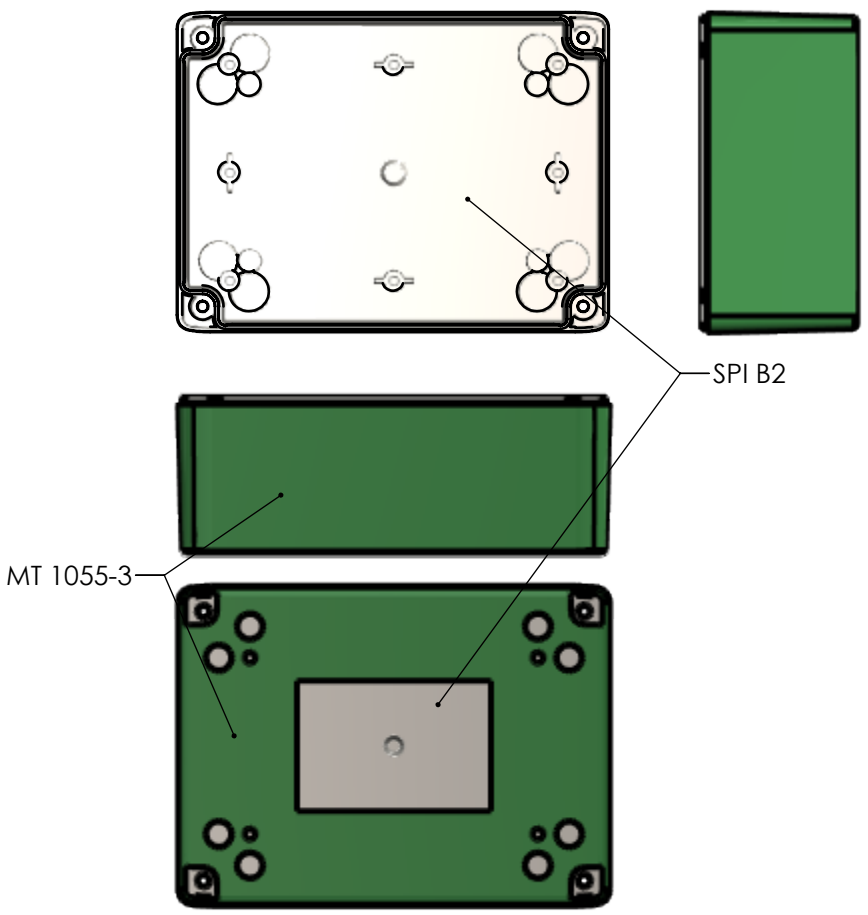
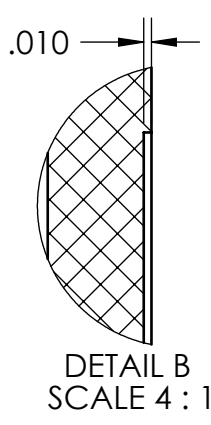
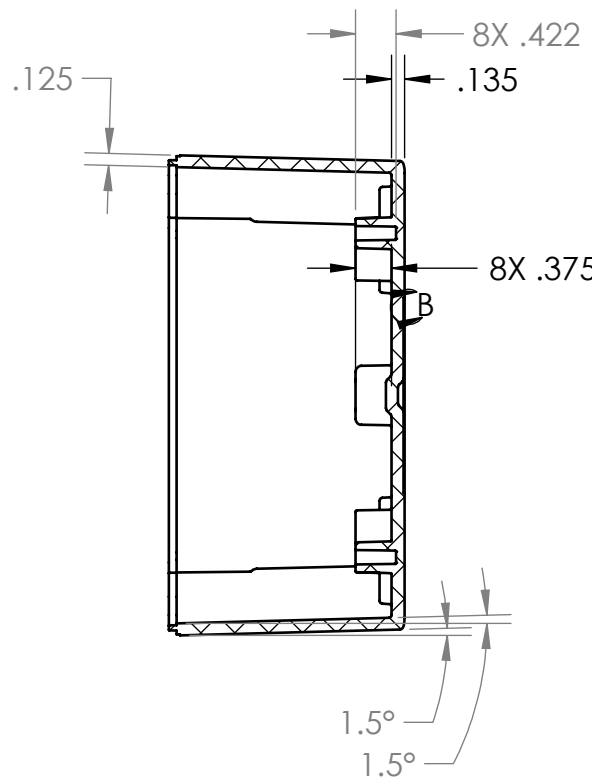
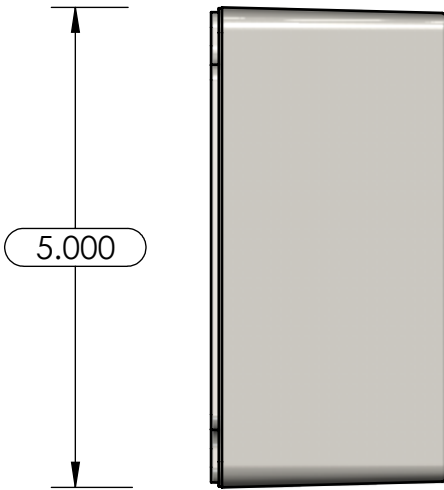
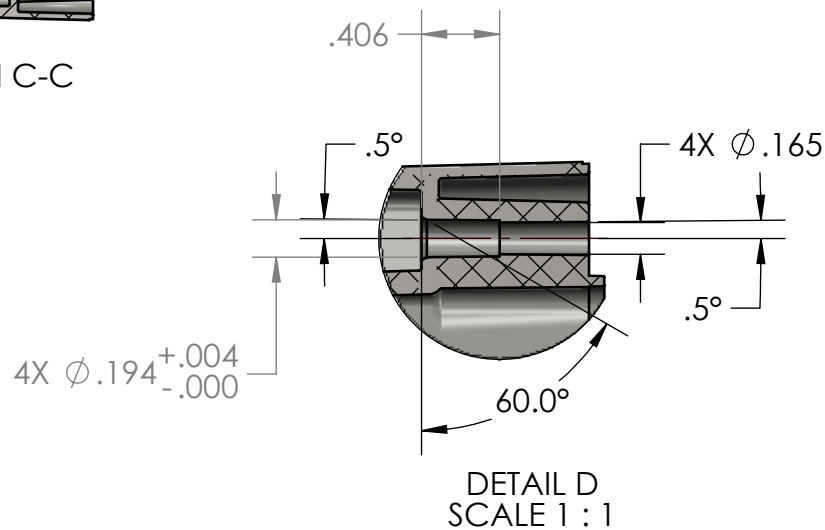
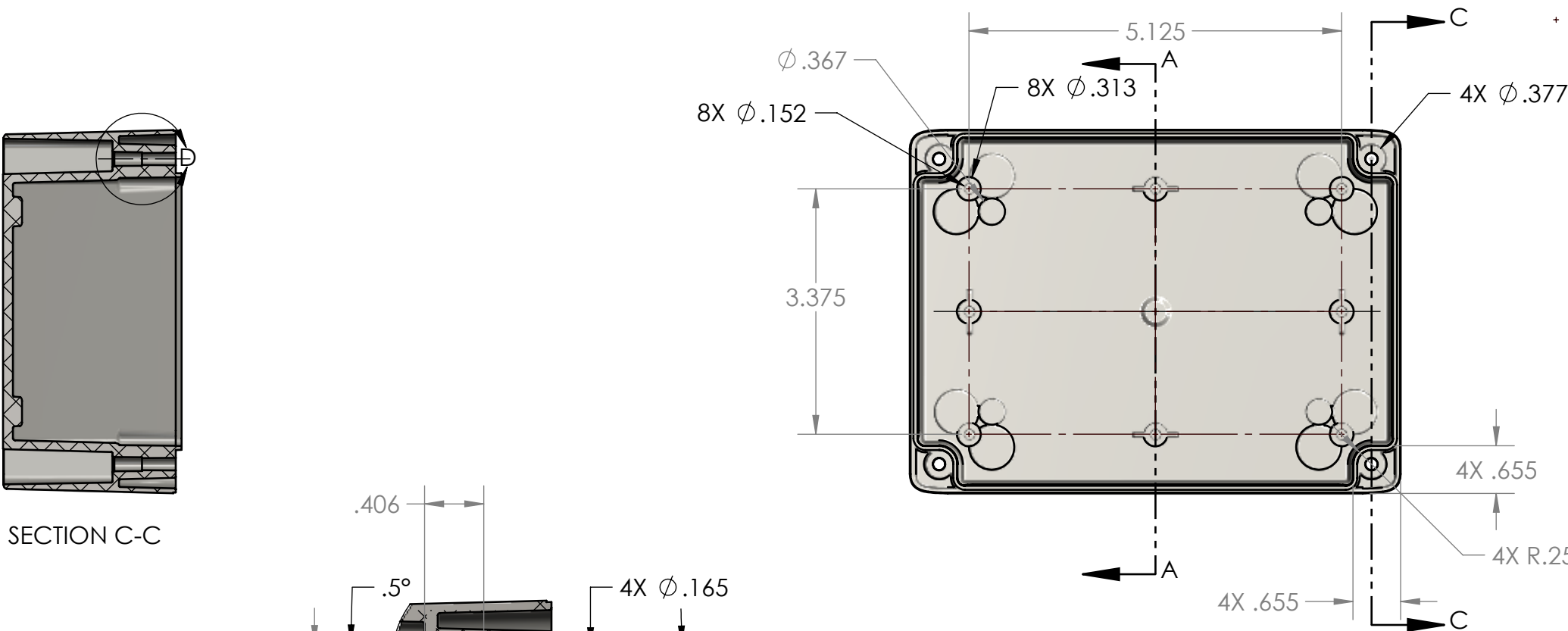
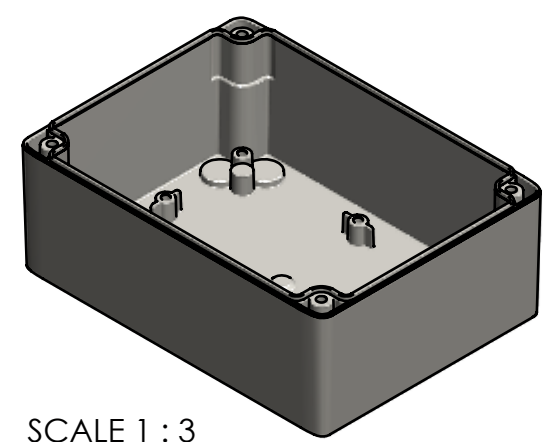


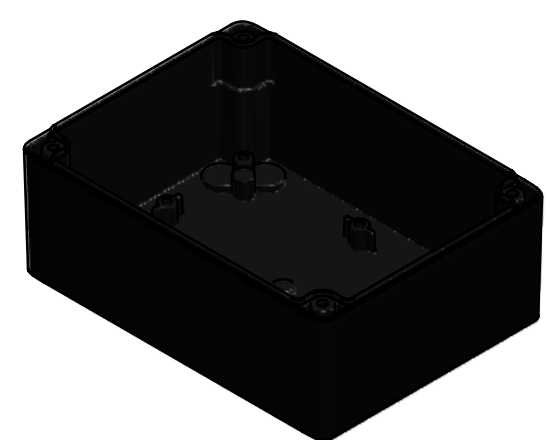
TOLERANCE CHART																	
DIMENSION RANGE	0	.039	.118	.236	.394	.591	.866	1.181	1.575	2.087	2.756	3.543	4.724	6.299	7.874	9.843	
TOOL DEPENDENT	±.039	±.118	±.236	±.394	±.591	±.866	±1.181	±1.575	±2.087	±2.756	±3.543	±4.724	±6.299	±7.874	±9.843	±12.402	
NON-TOOL DEPENDENT	±.007	±.007	±.008	±.008	±.009	±.010	±.011	±.012	±.013	±.015	±.017	±.020	±.024	±.028	±.035	±.043	



PART NUMBER: HN-57BPN-01
MATERIAL: PC
MATERIAL SPEC: /PC/XXX/GY
COLOR: LIGHT GRAY
FLAME RATING: UL94-5VA
WEIGHT(lbs): 0.5120



PART NUMBER: HN-57BPN-00
MATERIAL: PC
MATERIAL SPEC: /PC/XXX/BK
COLOR: BLACK
FLAME RATING: UL94-5VA
WEIGHT(lbs): 0.5120



- NOTES:
1. REFER TO SOLID MODEL FOR COMPLETE PART DEFINITION.
2. (INSPECTION DIMENSION)
3. EJECTOR PINS TO BE FLUSH ±.015
4. FLASH .005 MAX
5. MAX REGRIND: 20%
6. GATE MUST BE FLUSH OR BELOW ADJACENT SURFACE

REV.	COMMENT	ZONE	REVISED BY	CREATION DATE
4	REVISED GATE AND SMALL DETAILS		Douglas French	11/14/2025
3	REVISED BRASS INSERT LEVEL		Douglas French	4/2/2025
2	BUMP		Douglas French	4/2/2025
1	BUMP		Douglas French	4/2/2025
0			Douglas French	2/25/2025

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN: INCHES[mm]
TOLERANCES: ANGULAR: ±2°
TWO PLACE DECIMAL: ±.
THREE PLACE DECIMAL: ±.
PRINTED GRAPHICS: ±.

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OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF POLYCASE IS PROHIBITED.
CAD FILE: HN-57BPN

PART NO.
AS NOTED
MATERIAL
PC

FLAME RATING
UL94-5VA

SIZE
C

SCALE: 1:2

1305 CHESTER RD. PARKWAY AVON, OHIO 44011-1083 U.S.A.
PH: 1-800-248-1233, 440-934-0444 FAX: 440-934-0088

BASE

REV
4

SHEET 1 OF 1